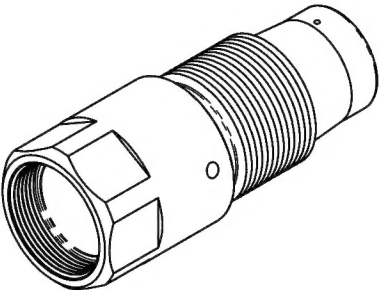
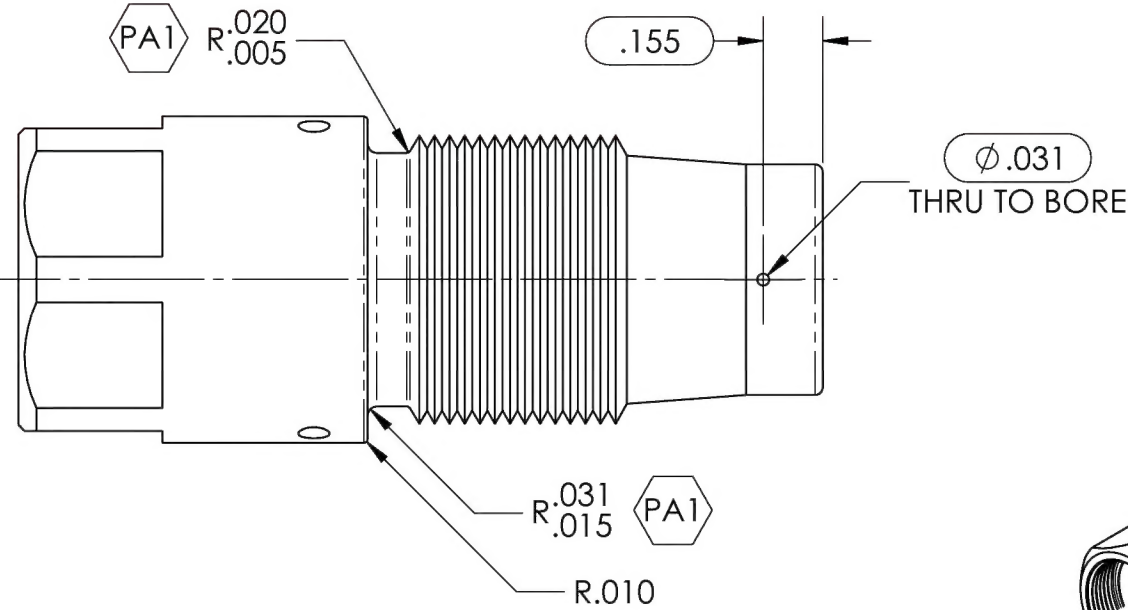


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NOTES:

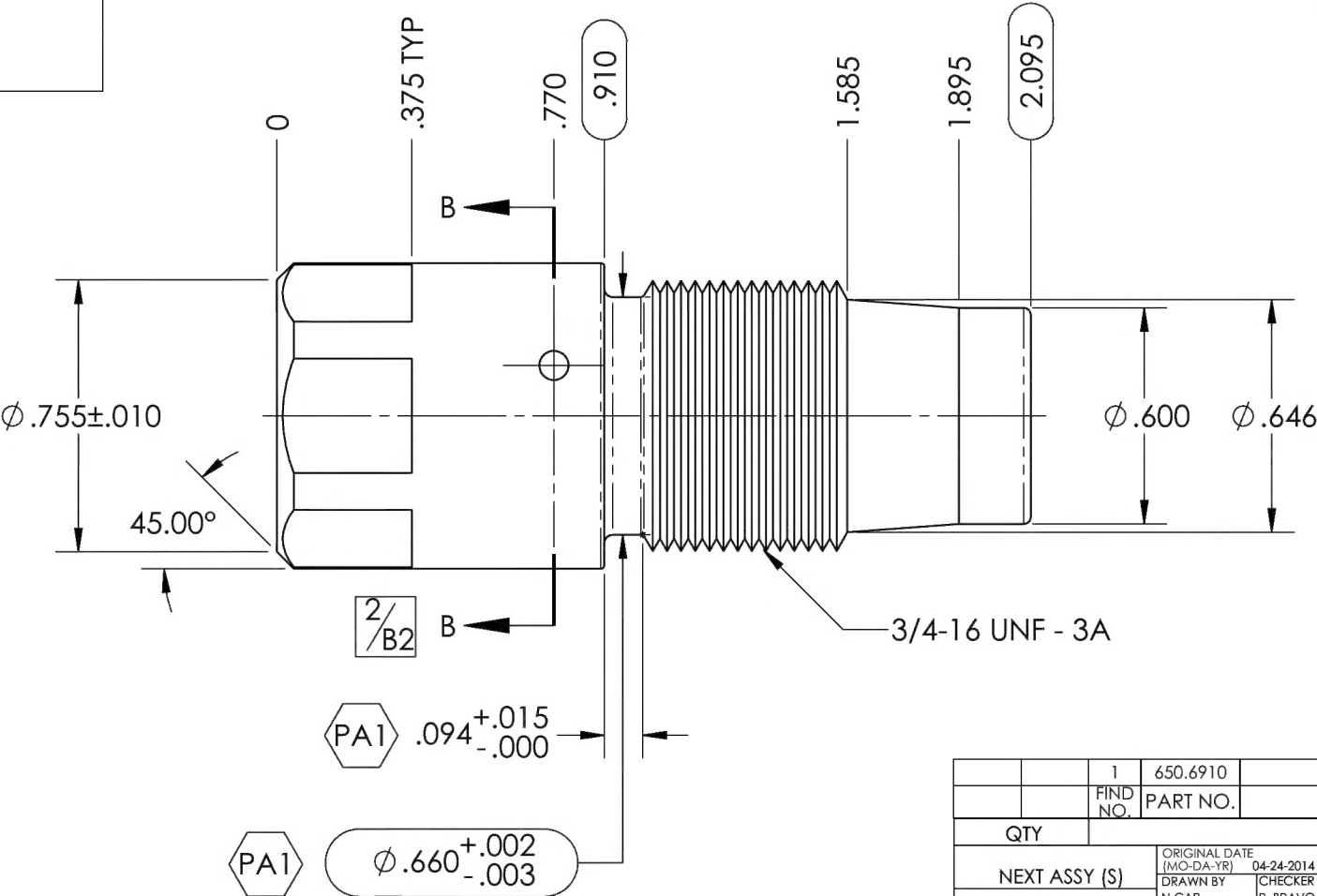
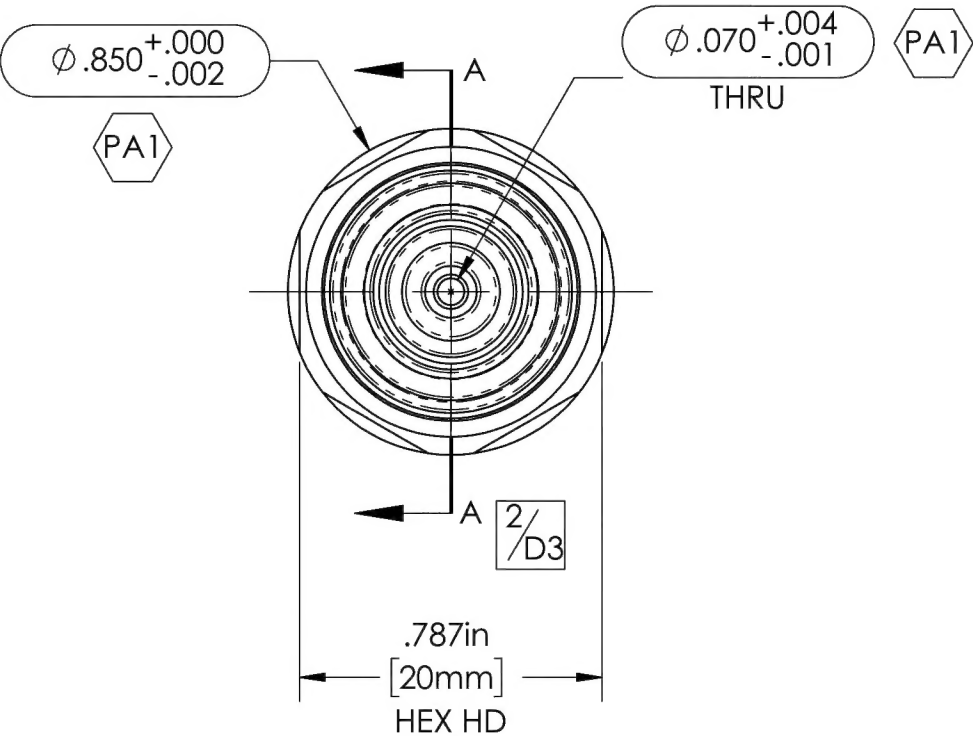
- 1 MATERIAL: 303 SS IAW AMS-5640
- 2 DEBURR AND BREAK ALL SHARP EDGES
- 3 IDENTIFY IAW MPP-120
- 4 FINISH $\sqrt{63}$ UNLESS OTHERWISE SPECIFIED
- 5 CHECK THREAD DEPTH WITH MATING PART, SPRING STOP, P/N 650.7310

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-24-2014	P. BRAVO
A	INCORPORATED ECN 05813	10-15-2015	P. BRAVO



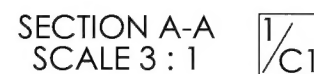
650.6910

PROTOTYPE REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
A5-1 B1-1 B3-1 B6-1 D4-1	PA1	ADDED R.005-.020 DIMENSION DIMENSION WAS .850±.001 IS ϕ .850+.000/-0.002 DIMENSION WAS ϕ .070+.005/-0.002 IS ϕ .070+.004/-0.001	06/01/2020	T. CROSS <i>T.C.</i>
A6-2		ADDED R.015-.030 DIMENSION ADDED .094+.015/-0.000 DIMENSION DIMENSION WAS ϕ .660±.002 IS ϕ .660+.002/-0.003		
A7-2		DIMENSION WAS .032±.002 IS .027-.030		
A8-2		ADDED SURFACE ROUGHNESS VALUE		
B7-2		ADDED SURFACE ROUGHNESS VALUE		
C5-2 C6-2		DIMENSION WAS .052±.002 IS .060 ADDED R.010 2 PL DIMENSION ADDED SURFACE ROUGHNESS VALUE DIMENSION WAS .502±.001 IS ϕ .499+.002/-0.000		



1	650.6910	SHUTTLE HOUSING		
FIND NO.	PART NO.	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 04-24-2014	DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 SHUTTLE HOUSING		
650.5300	DRAWN BY N.CAP			
	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO 04-24-2014			
	CONTRACT No.			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.6900
		SCALE NONE	SHEET 1 OF 2	REV. PA1

D



ORIGINAL DATE (MO-DA-YR) 04-24-2014	 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		
DRAWN BY N. CAPP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-24-2014	APICAL INDUSTRIES, INC. dba DART AEROSPACE		
CONTRACT NO.	SHUTTLE HOUSING		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.6900
	SCALE NONE		REV. PA1 SHEET 2 OF 2